

Zokman Products Inc.

Version No: 24.28

Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Chemwatch Hazard Alert Code: 4

Issue Date: **04/04/2024** Print Date: **04/04/2024** S.GHS.USA.EN

SECTION 1 Identification

Product Identifier			
Product name	ZOK 27		
Chemical Name	Not Applicable		
Synonyms	Not Available		
Chemical formula	Not Applicable		
Other means of identification	UFI:Y300-D0CY-800K-2Y44		

Recommended use of the chemical and restrictions on use

Relevant identified uses Gas Turbine Compressor Cleaning Fluid

Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	Zokman Products Inc.				
Address	eteran Owned Small Business, PO BOX 879 Englewood, FL 34223 United States				
Telephone	+1 260 403 7431				
Fax	Not Available				
Website	Not Available				
Email	zzokman@aol.com				

Emergency phone number

Association / Organisation	CHEMTREC; 24 Hours. (800) 424-9300		
Emergency telephone numbers	(800) 424-9300		
Other emergency telephone numbers	Not Available		

SECTION 2 Hazard(s) identification

Classification of the substance or mixture

Classification

Acute Toxicity (Oral) Category 4, Skin Corrosion/Irritation Category 2, Serious Eye Damage/Eye Irritation Category 1, Hazardous to the Aquatic Environment Acute Hazard Category 2

Label elements

Hazard pictogram(s)





Signal word Da

Danger

Hazard statement(s)

H302	Harmful if swallowed.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H401	Toxic to aquatic life.

Hazard(s) not otherwise classified

Precautionary statement(s) Prevention

P264	Wash all exposed external body areas thoroughly after handling.		
P270	not eat, drink or smoke when using this product.		
P273	Avoid release to the environment.		
P280	Wear protective gloves, protective clothing, eye protection and face protection.		

Precautionary statement(s) Response

P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.				
P310	nmediately call a POISON CENTER/doctor/physician/first aider.				
P301+P312	VALLOWED: Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.				
P302+P352	N SKIN: Wash with plenty of water.				
P330	Rinse mouth.				
P332+P313	If skin irritation occurs: Get medical advice/attention.				
P362+P364	Take off contaminated clothing and wash it before reuse.				

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name		
69011-36-5	10-30	tridecanol, branched, ethoxylated		
5131-66-8	1-5	propylene glycol monobutyl ether - alpha isomer		
110-25-8	1-5	oleoylsarcosine		

SECTION 4 First-aid measures

Descri	ption	of	first	aid	measures

Eye Contact	If this product comes in contact with the eyes: Immediately hold eyelids apart and flush the eye continuously with running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. Transport to hospital or doctor without delay. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin or hair contact occurs: Immediately flush body and clothes with large amounts of water, using safety shower if available. Quickly remove all contaminated clothing, including footwear. Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. Transport to hospital, or doctor.
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor.
Ingestion	 For advice, contact a Poisons Information Centre or a doctor at once. Urgent hospital treatment is likely to be needed. If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Transport to hospital or doctor without delay.

Most important symptoms and effects, both acute and delayed

See Section 11

Indication of any immediate medical attention and special treatment needed

As in all cases of suspected poisoning, follow the ABCDEs of emergency medicine (airway, breathing, circulation, disability, exposure), then the ABCDEs of toxicology (antidotes, basics, change absorption, change distribution, change elimination).

For poisons (where specific treatment regime is absent):

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▶ Establish a patent airway with suction where necessary.

- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 L/min.
- Monitor and treat, where necessary, for pulmonary oedema.
- Monitor and treat, where necessary, for shock.
- Anticipate seizures.
- ▶ DO NOT use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.

ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- ▶ Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- ▶ Treat seizures with diazepam.
- ▶ Proparacaine hydrochloride should be used to assist eye irrigation.

BRONSTEIN, A.C. and CURRANCE, P.L. EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

Treat symptomatically.

SECTION 5 Fire-fighting measures

Extinguishing media

- ▶ Water spray or fog.
- ▶ Foam.
- Dry chemical powder.
- ▶ BCF (where regulations permit).
- Carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility

▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Special protective equipment and precautions for fire-fighters

Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. Wear full body protective clothing with breathing apparatus. Prevent, by any means available, spillage from entering drains or water course. Use water delivered as a fine spray to control fire and cool adjacent area. Avoid spraying water onto liquid pools. DO NOT approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire.
Fire/Explosion Hazard	 ▶ Combustible. ▶ Slight fire hazard when exposed to heat or flame. ▶ Heating may cause expansion or decomposition leading to violent rupture of containers. ▶ On combustion, may emit toxic fumes of carbon monoxide (CO). ▶ May emit acrid smoke. ▶ Mists containing combustible materials may be explosive. Combustion products include: ,, carbon dioxide (CO2) , other pyrolysis products typical of burning organic material. May emit poisonous fumes. May emit corrosive fumes.

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	Environmental hazard - contain spillage. Remove all ignition sources. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb spill with sand, earth, inert material or vermiculite. Wipe up. Place in a suitable, labelled container for waste disposal.
Major Spills	Environmental hazard - contain spillage. Moderate hazard. Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard.

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Wear breathing apparatus plus protective gloves.

- Prevent, by any means available, spillage from entering drains or water course.
- No smoking, naked lights or ignition sources.
- Increase ventilation.
- Stop leak if safe to do so.
- ▶ Contain spill with sand, earth or vermiculite.
- Collect recoverable product into labelled containers for recycling.
- ▶ Absorb remaining product with sand, earth or vermiculite.
- Collect solid residues and seal in labelled drums for disposal.
- Wash area and prevent runoff into drains.
- If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.
- DO NOT enter confined spaces until atmosphere has been checked.
- Avoid smoking, naked lights or ignition sources.
- Avoid contact with incompatible materials.
- When handling, DO NOT eat, drink or smoke
- Keep containers securely sealed when not in use.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately.
- Use good occupational work practice.
- Observe manufacturer's storage and handling recommendations contained within this SDS.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.
- ▶ DO NOT allow clothing wet with material to stay in contact with skin

Safe handling

- Store in original containers.
- ▶ Keep containers securely sealed. No smoking, naked lights or ignition sources.
- Other information Store in a cool, dry, well-ventilated area.
 - Store away from incompatible materials and foodstuff containers.
 - Protect containers against physical damage and check regularly for leaks
 - Observe manufacturer's storage and handling recommendations contained within this SDS.

Conditions for safe storage, including any incompatibilities

Suitable container

Storage incompatibility

- ▶ Metal can or drum
- Packaging as recommended by manufacturer.

▶ Avoid reaction with oxidising agents

Check all containers are clearly labelled and free from leaks.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Not Available

Emergency Limits

Ingredient	TEEL-1 TEEL-2			TEEL-3	
ZOK 27	Not Available Not Available			Not Available	
Ingredient	Original IDLH		Revised IDLH		
tridecanol, branched, ethoxylated	Not Available		Not Available		
propylene glycol monobutyl ether - alpha isomer	Not Available		Not Available		
oleoylsarcosine	Not Available		Not Available		

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
tridecanol, branched, ethoxylated	Е	≤ 0.1 ppm
propylene glycol monobutyl ether - alpha isomer	Е	≤ 0.1 ppm
oleoylsarcosine	E	≤ 0.1 ppm
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which correspond	

to a range of exposure concentrations that are expected to protect worker health.

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Exposure controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

General exhaust is adequate under normal operating conditions. Local exhaust ventilation may be required in special circumstances. If risk of overexposure exists, wear approved respirator. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection. Provide adequate ventilation in warehouses and enclosed storage areas. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Appropriate engineering controls

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50- 100 f/min)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100- 200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200- 500 f/min.)
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion)	2.5-10 m/s (500- 2000 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Individual protection measures, such as personal protective equipment













Eye and face protection

Chemical goggles.

- Full face shield may be required for supplementary but never for primary protection of eyes.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

Skin protection

See Hand protection below

Hands/feet protection

- ▶ Wear chemical protective gloves, e.g. PVC.
- Wear safety footwear or safety gumboots, e.g. Rubber
- ▶ When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- frequency and duration of contact,
- chemical resistance of glove material, glove thickness and

- Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent). When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term
- Contaminated gloves should be replaced.

As defined in ASTM F-739-96 in any application, gloves are rated as:

- Excellent when breakthrough time > 480 min
- Good when breakthrough time > 20 min
- Fair when breakthrough time < 20 min

	Poor when glove material degrades For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended. It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times. Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task. Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example: Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of. Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.
Body protection	See Other protection below
Other protection	 Overalls. P.V.C apron. Barrier cream. Skin cleansing cream. Eye wash unit.

Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which $case, cartridges \ can \ be \ used \ for \ 4 \ hr. \ Used \ cartridges \ should \ be \ discarded \ daily, \ regardless \ of \ the \ length \ of \ time \ used$

SECTION 9 Physical and chemical properties

Appearance	Colourless		
Physical state	Liquid	Relative density (Water = 1)	1.01
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	7.2-7.5	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	10.44
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°C)	>100	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	41.2

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

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Inhaled	The material is not thought to produce adverse health effects following inhalation (as classified by EC Directives using animal models). Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.		
Ingestion	Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual. The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion. Nonionic surfactants may produce localised irritation of the oral or gastrointestinal lining and induce vomiting and mild diarrhoea.		
Skin Contact	Open cuts, abraded or irritated skin should not be expos	actants as they have less ability to denature protein in the skin. ed to this material abrasions or lesions, may produce systemic injury with harmful effects. Examine the external damage is suitably protected.	
Eye	The material can cause inflammation of the skin on contact in some persons. The material can produce chemical burns to the eye following direct contact. Vapours or mists may be extremely irritating. If applied to the eyes, this material causes severe eye damage. Non-ionic surfactants can cause numbing of the cornea, which masks discomfort normally caused by other agents and leads to corneal injury. Irritation varies depending on the duration of contact, the nature and concentration of the surfactant.		
Chronic		It in the erosion of teeth, inflammatory and ulcerative changes in the mouth and h, and frequent attacks of bronchial pneumonia may ensue. ng, followed by drying, cracking and skin inflammation.	
	TOXICITY	IRRITATION	
ZOK 27	Not Available	Not Available	
	TOXICITY	IRRITATION	
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye (rabbit): irritant *	
tridecanol, branched,	Oral (Rat) LD50: 1080 mg/kg ^[2]	Eye: no adverse effect observed (not irritating) ^[1]	
ethoxylated	Oral (Nat) 2500. 1000 Highly	Skin (rabbit): non-irritating *	
		Skin: no adverse effect observed (not irritating) ^[1]	
	TOXICITY	IRRITATION	
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye (rabbit): 15 mg SEVERE	
propylene glycol monobutyl	Oral (Rat) LD50: >2000 mg/kg ^[1]	Eye: adverse effect observed (irritating) ^[1]	
ether - alpha isomer	Oral (Nat) EB30: > 2000 Hig/Ng	Skin (rabbit): 500 mg OPEN - mild	
		Skin: adverse effect observed (irritating) ^[1]	
	TOXICITY	IRRITATION	
oleoylsarcosine	Inhalation (Rat) LC50: 0.575 mg/l4h ^[1]	Not Available	
oleoylour ocomic	Oral (Rat) LD50: >5000 mg/kg ^[2]		
Legend:	Value obtained from Europe ECHA Registered Substa	nces - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwi	
	specified data extracted from RTECS - Register of Toxic		
	Tri othylono glygol othogo undorgo oprymotic ovidetion t	tavia allows acids. They may imitate the akin and the ayes. At high and deeps the	
ZOK 27	may cause depressed reflexes, flaccid muscle tone, brea	toxic alkoxy acids. They may irritate the skin and the eyes. At high oral doses, th thing difficulty and coma. Death may result in experimental animal. However, to the kidneys as well as reproductive and developmental defects.	
TRIDECANOL, BRANCHED,	* [BASF Canada]	to the manage do won do reproductive and developmental delector.	
ETHOXYLATED	· · · · · · · · · · · · · · · · · · ·		
PROPYLENE GLYCOL MONOBUTYL ETHER - ALPHA ISOMER	methyl ether acetate (DPMA) and tripropylene glycol met Testing of a wide variety of propylene glycol ethers has sethylene series. The common toxicities associated with teffects on the reproductive organs, the developing embry propylene glycol ethers. In the ethylene series, metabolis and developmental toxicities of the lower molecular weig methoxyacetic and ethoxyacetic acids. Longer chain homologues in the ethylene series are not also through formation of an alkoxyacetic acid. The predmanufacture of PGEs) is a secondary alcohol incapable alkoxypropionic acids and these are linked to birth defect the isomeric mixture in the commercial product, and ther propylene glycol ethers is propylene glycol, which is of lo As a class, PGEs have low acute toxicity via swallowing, animal testing, while the remaining members of this cate Animal testing showed that repeat dosing caused few additional testing showed that repeat	hown that propylene glycol-based ethers are less toxic than some ethers of the he lower molecular weight homologues of the ethylene series, such as adverse ro and foetus, blood or thymus gland, are not seen with the commercial-grade are not feet he terminal hydroxyl group produces and alkoxyacetic acid. The reproductive hit homologues in the ethylene series are due specifically to the formation of associated with reproductive toxicity, but can cause haemolysis in sensitive species are able to form the PGEs (which is thermodynamically favoured during of forming an alkoxypropionic acid. In contrast, beta-isomers are able to form the second processibly, haemolytic effects). The alpha isomer comprises more than 95% efore PGEs show relatively little toxicity. One of the main metabolites of the	
OLEOYLSARCOSINE	Asthma-like symptoms may continue for months or even	years after exposure to the material ends. This may be due to a non-allergic	

of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.

The amino acids alkyl amides are most likely to dissociate into amino acids and fatty acids in the presence of water. Because most of these amino acids and fatty acids are found in the foods we consume daily, oral toxicity is not expected.

In turn, skin toxicity would not be expected to be different from oral exposure. Data from previous safety assessments support the notion that these ingredients would not likely cause irritation or sensitization. Testing has also not shown any evidence of light-related toxicity or genetic toxicity.

The likelihood of formation of nitrosamines (which cause cancer) is thought to be low. For sarcosine:

Motor impairment and respiratory issues have been observed in rats at 10mg/kg. This equates to 800 mg for an 80 kg person. Sarcosine was reported to activate prostate cancer cells and to indicate the malignancy of prostate cancer cells when measured in urine Sarcosine was identified as a differential metabolite that was greatly increased during prostate cancer progression to metastasis and could be detected in urine. Sarcosine levels seemed to control the invasiveness of the cancer. This conclusion has been disputed Sarcosine has been investigated in relation to schizophrenia. Early evidence suggests that intake of 2 g/day sarcosine as add-on therapy to certain antipsychotics (not clozapine) in schizophrenia, sarcosine gives significant additional reductions in both positive and negative symptomatology as well as the neurocognitive and general psychopathological symptoms that are common to the illness. Sarcosine had been tolerated well. It is also under investigation for the possible prevention of schizophrenic illness during the prodromal stage of the disease. It acts as a type 1 glycine transporter inhibitor and a glycine agonist. It increases glycine concentrations in the brain thus causing increased NMDA receptor activation and a reduction in symptoms. A 2011 meta-analysis found adjunctive sarcosine to have a medium effect size for negative and total symptoms.

Major depressive disorder is a complex disease and most currently available antidepressants aiming at monoamine neurotransmission exhibit limited efficacy and cognitive effects. N-methyl-D-aspartate receptors (NMDARs), one subtype of glutamate receptor, play an important role in learning and memory, and NMDAR enhancing agents, such as sarcosine (N-methylglycine), have been used as adjunctive therapy of schizophrenia. Preliminary clinic trials indicated that intake of sarcosine improved not only psychotic but also depressive symptoms in patients with schizophrenia, and so may also be a useful supplement for treating depressive type schizoaffective disorders where rapid-acting glutamatergic antidepressants, particularly NMDA antagonists such as esketamine, can promote worsening of psychotic features.

Toxicological data is available and well documented for representative toluene, xylene and cumene sulfonates (including sodium, potassium, ammounium and calcium salts). These data show that hydrotropes have low toxicity for all routes, do not cause genetic damage, show no evidence of causing cancer in long-term skin studies, and have not caused birth defects, developmental defects or reduced fertility.

ZOK 27 & TRIDECANOL, BRANCHED, ETHOXYLATED

Humans have regular contact with alcohol ethoxylates through a variety of industrial and consumer products such as soaps, detergents and other cleaning products. Exposure to these chemicals can occur through swallowing, inhalation, or contact with the skin or eyes. Studies of acute toxicity show that relatively high volumes would have to occur to produce any toxic response. No death due to poisoning with alcohol ethoxylates has ever been reported. Studies show that alcohol ethoxylates have low toxicity through swallowing and skin contact. Animal studies show these chemicals may produce gastrointestinal irritation, stomach ulcers, hair standing up, diarrhea and lethargy. Slight to severe irritation occurred when undiluted alcohol ethyoxylates were applied to the skin and eyes of animals. These chemicals show no indication of genetic toxicity or potential to cause mutations and cancers. Toxicity is thought to be substantially lower than that of nonylphenol ethoxylates.

Some of the oxidation products of this group of substances may have sensitizing properties.

As they cause less irritation, nonionic surfactants are often preferred to ionic surfactants in topical products. However, their tendency to auto-oxidise also increases their irritation. Due to their irritating effect it is difficult to diagnose allergic contact dermatitis (ACD) by patch testing. Both laboratory and animal testing has shown that there is no evidence for alcohol ethoxylates (AEs) causing genetic damage, mutations or cancer. No adverse reproductive or developmental effects were observed.

Acute Toxicity	✓	Carcinogenicity	×
Skin Irritation/Corrosion	✓	Reproductivity	×
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	×
Respiratory or Skin sensitisation	×	STOT - Repeated Exposure	×
Mutagenicity	×	Aspiration Hazard	×

Legend:

X − Data either not available or does not fill the criteria for classification
✓ − Data available to make classification

SECTION 12 Ecological information

Toxicity

	Endpoint	Test Duration (hr)		Species		Value	Source
ZOK 27	Not Available	Not Available		Not Available		Not Available	Not Available
	Endpoint	Test Duration (hr)		Species		Value	Source
tridecanol, branched, ethoxylated	EC50	48h		Crustacea		1- 10mg/l	Not Available
	EC50(ECx)	48h		Crustacea		1- 10mg/l	Not Available
	EC50	72h		Algae or other aquatic plants		1- 10mg/l	Not Available
	LC50	96h		Fish		2.3mg/l	Not Available
propylene glycol monobutyl ether - alpha isomer	Endpoint	Test Duration (hr)	S	Species	Valu	ie	Source
etilei - aipila isoillei	EC50	48h	C	Crustacea	>100	Omg/I	2

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	EC50	96h			525mg/l	2
	EC50	72h			19mg/l	2
	EC0(ECx)	48h	Crustacea	>1	100mg/l	2
	LC50	96h	Fish	>5	560<1000mg/l	2
	Endpoint	Test Duration (hr)	Species		Value	Sourc
	EC50	48h	Crustacea		0.43mg/l	2
oleoylsarcosine	NOEC(ECx)	504h	Crustacea		0.102mg/L	2
	LC50	96h	Fish		>0.43mg/l	2
Legend:		,	HA Registered Substances - Ecotoxicological In Aquatic Hazard Assessment Data 6. NITE (Jap		,	

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For Surfactants: Kow cannot be easily determined due to hydrophilic/hydrophobic properties of the molecules in surfactants. BCF value: 1-350.

Aquatic Fate: Surfactants tend to accumulate at the interface of the air with water and are not extracted into one or the other liquid phases

Terrestrial Fate: Anionic surfactants are not appreciably sorbed by inorganic solids. Cationic surfactants are strongly sorbed by solids, particularly clays. Significant sorption of anionic and non-ionic surfactants has been observed in activated sludge and organic river sediments. Surfactants have been shown to improve water infiltration into soils with moderate to severe hydrophobic or water-repellent properties.

Ecotoxicity: Some surfactants are known to be toxic to animals, ecosystems and humans, and can increase the diffusion of other environmental contaminants. The acute aquatic toxicity generally is considered to be related to the effects of the surfactant properties on the organism and not to direct chemical toxicity. Surfactants should be considered to be toxic to aquatic species under conditions that allow contact of the chemicals with the organisms. Surfactants are expected to transfer slowly from water into the flesh of fish. During this process, readily biodegradable surfactants are expected to be metabolized rapidly during the process of bioaccumulation. Surfactants are not to be considered to show bioaccumulation potential if they are readily biodegradable.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
propylene glycol monobutyl ether - alpha isomer	LOW	LOW
oleoylsarcosine	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation	
propylene glycol monobutyl ether - alpha isomer	LOW (LogKOW = 0.9842)	
oleoylsarcosine	HIGH (LogKOW = 6.8312)	

Mobility in soil

Ingredient	Mobility	
propylene glycol monobutyl ether - alpha isomer	HIGH (Log KOC = 1.289)	
oleoylsarcosine	LOW (Log KOC = 17090)	

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal

- ▶ Containers may still present a chemical hazard/ danger when empty.
- ▶ Return to supplier for reuse/ recycling if possible.

Otherwise

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction
- ► Reuse
- Recycling
- ▶ Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be

- ▶ DO NOT allow wash water from cleaning or process equipment to enter drains
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- Where in doubt contact the responsible authority.
- Recycle wherever possible or consult manufacturer for recycling options.
- Consult State Land Waste Authority for disposal.
- Bury or incinerate residue at an approved site.

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▶ Recycle containers if possible, or dispose of in an authorised landfill.

SECTION 14 Transport information

Labels Required

Marine Pollutant

NO

Land transport (DOT): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
tridecanol, branched, ethoxylated	Not Available
propylene glycol monobutyl ether - alpha isomer	Not Available
oleoylsarcosine	Not Available

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
tridecanol, branched, ethoxylated	Not Available
propylene glycol monobutyl ether - alpha isomer	Not Available
oleoylsarcosine	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

tridecanol, branched, ethoxylated is found on the following regulatory lists

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

propylene glycol monobutyl ether - alpha isomer is found on the following regulatory lists

US - California Hazardous Air Pollutants Identified as Toxic Air Contaminants

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

oleoylsarcosine is found on the following regulatory lists

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

Additional Regulatory Information

Not Applicable

Federal Regulations

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Section 311/312 hazard categories

Flammable (Gases, Aerosols, Liquids, or Solids)	No
Gas under pressure	No
Explosive	No
Self-heating	No
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No
Corrosive to metal	No
Oxidizer (Liquid, Solid or Gas)	No
Organic Peroxide	No
Self-reactive	No
In contact with water emits flammable gas	No
Combustible Dust	No
Carcinogenicity	No
Acute toxicity (any route of exposure)	Yes
Reproductive toxicity	No
Skin Corrosion or Irritation	

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Respiratory or Skin Sensitization	No
Serious eye damage or eye irritation	Yes
Specific target organ toxicity (single or repeated exposure)	No
Aspiration Hazard	No
Germ cell mutagenicity	No
Simple Asphyxiant	No
Hazards Not Otherwise Classified	No

US. EPA CERCLA Hazardous Substances and Reportable Quantities (40 CFR 302.4)

None Reported

US. EPCRA Section 313 Toxic Release Inventory (TRI) (40 CFR 372)

None Reported

Additional Federal Regulatory Information

Not Applicable

State Regulations

US. California Proposition 65

None Reported

Additional State Regulatory Information

Not Applicable

National Inventory Status

National Inventory	Status		
Australia - AIIC / Australia Non- Industrial Use	Yes		
Canada - DSL	Yes		
Canada - NDSL	No (tridecanol, branched, ethoxylated; propylene glycol monobutyl ether - alpha isomer; oleoylsarcosine)		
China - IECSC	Yes		
Europe - EINEC / ELINCS / NLP	Yes		
Japan - ENCS	Yes		
Korea - KECI	Yes		
New Zealand - NZIoC	Yes		
Philippines - PICCS	Yes		
USA - TSCA	Yes		
Taiwan - TCSI	Yes		
Mexico - INSQ	No (tridecanol, branched, ethoxylated)		
Vietnam - NCI	Yes		
Russia - FBEPH	No (oleoylsarcosine)		
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.		

SECTION 16 Other information

Revision Date	04/04/2024
Initial Date	11/04/2023

SDS Version Summary

Version	Date of Update	Sections Updated
23.28	04/04/2024	Hazards identification - Classification, Composition / information on ingredients - Ingredients, Identification of the substance / mixture and of the company / undertaking - Supplier Information

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be

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