

1. Identification	
Product identifier	
Product name	ZOK 27
Recommended use of the che	mical and restrictions on use
Application	Cleaning compound, turbine engine gas path. Corrosion inhibitor.
Details of the supplier of the sa	afety data sheet
Supplier Manufacturer	Zokman Products Inc. 1220 E. Gump Road Fort Wayne IN 46845 USA +1 800 727 6027 +1 260 637 4038 +1 800 844 3227 +1 260 637 5031 zzokman@aol.com ZOK International Group Airworthy House Elsted Marsh Midhurst West Sussex GU29 0JT +44 (0) 333 700 2727 zok@zok.com
Emergency telephone number	
Emergency telephone	CHEMTREC; 24 Hours. (800) 424-9300
National emergency telephone number	e CHEMTREC; 24 Hours. (800) 424-9300
2. Hazard(s) identification	
Classification of the substance	or mixture
Physical hazards	Not Classified
Health hazards	Eye Irrit. 2A - H319
Label elements	
Hazard symbols	

Signal word

Warning

Hazard statements	H319 Causes serious eye irritation.
Precautionary statements	 P264 Wash contaminated skin thoroughly after handling. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337+P313 If eye irritation persists: Get medical advice/ attention.

Other hazards

4. First-aid measures

This product does not contain any substances classified as PBT or vPvB.

3. Composition/information on ingredients		
Mixtures		
Isotridecylalcohol, ethoxylate	bd	10-30%
CAS number: 69011-36-5		
Classification		
Acute Tox. 4 - H302		
Eye Irrit. 2A - H319		
3-butoxypropan-2-ol		1-5%
CAS number: 5131-66-8		
Classification		
Skin Irrit. 2 - H315		
Eye Irrit. 2 - H319		
Oleoyl Sarcosinic Acid		1-5%
CAS number: 110-25-8		
Classification		
Acute Tox. 4 - H332		
Skin Irrit. 2 - H315		
Eye Dam. 1 - H318		
Not relevant.		
	nzotriazol-1-yl)methyl]imino]bis-	<1%
(9Cl)		
CAS number: 80584-88-9		
Classification		
Acute Tox. 4 - H302		
Eye Dam. 1 - H318		
Skin Sens. 1B - H317		
	ements is displayed in Section 16.	
Ingredient notes	Ethanol,2,2'-[[(methyl-1H-benzotriazol-1-yl)methyl]imino]bis- (9Cl) CAS no. 80584-88-9 / 88477-37-6	

Description of first aid measure	es	
Inhalation	Move affected person to fresh air at once. Rinse nose and mouth with water. Get medical attention if any discomfort continues.	
Ingestion	Do not induce vomiting. Rinse mouth thoroughly with water. Get medical attention if any discomfort continues.	
Skin Contact	Remove affected person from source of contamination. Take off immediately all contaminated clothing and wash it before reuse. Wash skin thoroughly with soap and water. Get medical attention if irritation persists after washing.	
Eye contact	Remove affected person from source of contamination. Rinse immediately with plenty of water. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes. Get medical attention if irritation persists after washing. Show this Safety Data Sheet to the medical personnel.	
Most important symptoms and	effects, both acute and delayed	
Inhalation	Vapors may irritate throat/respiratory system. Symptoms following overexposure to vapor may include the following: Coughing, chest tightness, feeling of chest pressure.	
Ingestion	May cause stomach pain or vomiting.	
Skin contact	Prolonged contact may cause redness, irritation and dry skin.	
Eye contact	Irritating to eyes. Symptoms following overexposure may include the following: Redness. Pain.	
Indication of immediate medical attention and special treatment needed		
Specific treatments	Treat symptomatically.	
5. Fire-fighting measures		
Extinguishing media		
Suitable extinguishing media	The product is not flammable. Use fire-extinguishing media suitable for the surrounding fire. Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog.	
Special hazards arising from the	he substance or mixture	
Specific hazards	None known.	
Hazardous combustion products	Carbon monoxide (CO). Carbon dioxide (CO2).	
Advice for firefighters		
Protective actions during firefighting	No specific firefighting precautions known.	
Special protective equipment for firefighters	Use air-supplied respirator, gloves and protective goggles.	
6. Accidental release measure	95	
Personal precautions, protection	ve equipment and emergency procedures	
Personal precautions	Wear protective clothing as described in Section 8 of this safety data sheet.	
Environmental precautions		
Environmental precautions	Avoid discharge to the aquatic environment. Collect and dispose of spillage as indicated in Section 13.	
Methods and material for cont	ainment and cleaning up	

Methods for cleaning up	Stop leak if safe to do so. Small Spillages: Absorb spillage with non-combustible, absorbent material. Collect and place in suitable waste disposal containers and seal securely. Flush contaminated area with plenty of water. Collect and dispose of spillage as indicated in Section 13. Large Spillages: Contain and absorb spillage with sand, earth or other non-combustible material. Collect and place in suitable waste disposal containers and seal securely. Flush contaminated area with plenty of water. Collect and dispose of spillage as indicated in Section 13. Large Spillages: Contain and absorb spillage with sand, earth or other non-combustible material. Collect and place in suitable waste disposal containers and seal securely. Flush contaminated area with plenty of water. Collect and dispose of spillage as indicated in Section 13.
Reference to other sections	For personal protection, see Section 8. For waste disposal, see Section 13.
7. Handling and storage	
Precautions for safe handling	
Usage precautions	Avoid spilling. Avoid contact with skin and eyes.
Conditions for safe storage, in	cluding any incompatibilities
Storage precautions	Store at temperatures between 4°C and 50°C. Store in tightly-closed, original container. Store in a dry place.
Storage class	Chemical storage.
Specific end uses(s)	
Specific end use(s)	The identified uses for this product are detailed in Section 1.
8. Exposure controls/Persona	Il protection
	Triethanolamine (CAS: 102-71-6)
Ingredient comm	No exposure limits known for ingredient(s).
Exposure controls	
Protective equipment	
Appropriate engineering controls	Provide adequate ventilation. Observe any occupational exposure limits for the product or ingredients. Avoid inhalation of vapors and spray/mists.
controls	ingredients. Avoid inhalation of vapors and spray/mists.
controls Eye/face protection	ingredients. Avoid inhalation of vapors and spray/mists. Wear chemical splash goggles.
controls Eye/face protection Hand protection Other skin and body	ingredients. Avoid inhalation of vapors and spray/mists. Wear chemical splash goggles. Wear protective gloves made of the following material: Nitrile rubber.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Liquid.
Color	Colorless to pale yellow.
Odor	Characteristic.
Odor threshold	Not applicable.
рН	pH (concentrated solution): 7.2-7.5
Melting point	O°C
Initial boiling point and range	100°C @ 760 mm Hg
Flash point	> 100°C Pensky-Martens closed cup.
Evaporation rate	Not applicable.
Flammability (solid, gas)	Not relevant.
Upper/lower flammability or explosive limits	Lower flammable/explosive limit: Not applicable. Upper flammable/explosive limit: Not applicable.
Vapor pressure	Not relevant.
Vapor density	Not relevant.
Relative density	1.01 @ 20°C
Solubility(ies)	Miscible with water.
Partition coefficient	log Pow: < 3
Auto-ignition temperature	Not relevant.
Decomposition Temperature	Not applicable.
Viscosity	10.44 cSt @ 20°C
Explosive properties	Not considered to be explosive.
Oxidizing properties	The mixture itself has not been tested but none of the ingredient substances meet the criteria for classification as oxidizing.
Volatile organic compound	This product contains a maximum VOC content of 50 g/L. Average VOC content: 41.2 g/L
10. Stability and reactivity	
Reactivity	There are no known reactivity hazards associated with this product.
Stability	Stable at normal ambient temperatures and when used as recommended.
Possibility of hazardous reactions	No potentially hazardous reactions known.
Conditions to avoid	Avoid excessive heat for prolonged periods of time.
Materials to avoid	Strong oxidizing agents. Strong reducing agents.
Hazardous decomposition products	Heating may generate the following products: Carbon monoxide (CO). Carbon dioxide (CO2).
11. Toxicological information	

Information on toxicological effects

Acute toxicity - oral ATE oral (mg/kg)	4,508.57
Acute toxicity - inhalation ATE inhalation (dusts/mists mg/l)	84.05
Serious eye damage/irritatior Serious eye damage/irritatior	-
Skin sensitization Skin sensitization	May cause sensitisation by skin contact.
Germ cell mutagenicity	
Genotoxicity - in vitro	Does not contain any substances known to be mutagenic.
Genotoxicity - in vivo	Does not contain any substances known to be mutagenic.
Carcinogenicity Carcinogenicity	Does not contain any substances known to be carcinogenic.
Reproductive toxicity	
Reproductive toxicity - fertility	y Does not contain any substances known to be toxic to reproduction.
Reproductive toxicity - development	Does not contain any substances known to be toxic to reproduction.
Specific target organ toxicity	
Target organs	No specific target organs known.
Specific target organ toxicity	
Target organs	No specific target organs known.
	No specific target organs known.
Target organs	No specific target organs known.
Target organs Toxicological information on i Acute toxicity - o	No specific target organs known. ingredients. Isotridecylalcohol, ethoxylated oral
Target organs Toxicological information on i Acute toxicity - o ATE oral (mg/kg	No specific target organs known. ingredients. Isotridecylalcohol, ethoxylated oral g) 500.0
Target organs Toxicological information on i Acute toxicity - o	No specific target organs known. ingredients. Isotridecylalcohol, ethoxylated oral g) 500.0
Target organs Toxicological information on i Acute toxicity - o ATE oral (mg/kg	No specific target organs known. ingredients. Isotridecylalcohol, ethoxylated oral g) 500.0 mage/irritation Irritation of eyes is assumed.
Target organs <u>Toxicological information on i</u> <u>Acute toxicity - o</u> <u>ATE oral (mg/kg</u> <u>Serious eye dar</u> <u>Serious eye</u>	No specific target organs known. ingredients. Isotridecylalcohol, ethoxylated oral g) 500.0 mage/irritation Irritation of eyes is assumed. n
Target organs <u>Toxicological information on i</u> <u>Acute toxicity - o</u> <u>ATE oral (mg/kg</u> <u>Serious eye dar</u> <u>Serious eye</u> <u>damage/irritatio</u>	No specific target organs known. ingredients. Isotridecylalcohol, ethoxylated oral g) 500.0 mage/irritation Irritation of eyes is assumed. n sitization
Target organs Toxicological information on i Acute toxicity - o ATE oral (mg/kg Serious eye dar Serious eye damage/irritatio Respiratory sen	No specific target organs known. ingredients. Isotridecylalcohol, ethoxylated oral g) 500.0 mage/irritation Irritation of eyes is assumed. n isitization Not known.
Target organs <u>Toxicological information on in</u> <u>Acute toxicity - o</u> ATE oral (mg/kg <u>Serious eye dar</u> <u>Serious eye dar</u> <u>Serious eye dar</u> <u>Respiratory sen</u> <u>Respiratory sen</u>	No specific target organs known. ingredients. Isotridecylalcohol, ethoxylated oral g) 500.0 mage/irritation Irritation of eyes is assumed. n Isitization Irritation Not known.
Target organs <u>Toxicological information on in</u> <u>Acute toxicity - o</u> ATE oral (mg/kg <u>Serious eye dar</u> <u>Serious eye dar</u> <u>Serious eye dar</u> <u>Respiratory sen</u> <u>Skin sensitizatio</u>	No specific target organs known. ingredients. Isotridecylalcohol, ethoxylated oral g) 500.0 mage/irritation Irritation of eyes is assumed. n Isitization Irritation Not known.
Target organs <u>Toxicological information on in</u> <u>Acute toxicity - o</u> ATE oral (mg/kg <u>Serious eye dar</u> <u>Serious eye dar</u> <u>Serious eye dar</u> <u>Respiratory sen</u> <u>Skin sensitizatio</u>	No specific target organs known. ingredients. Isotridecylalcohol, ethoxylated oral g) 500.0 mage/irritation Irritation of eyes is assumed. n Irritation of eyes is assumed. n Isitization Not known. on Not known. <u>3-butoxypropan-2-ol</u>
Target organs <u>Toxicological information on in</u> <u>Acute toxicity - o</u> ATE oral (mg/kg <u>Serious eye dar</u> <u>Serious eye dar</u>	No specific target organs known. ingredients. Isotridecylalcohol, ethoxylated oral g) 500.0 mage/irritation Irritation of eyes is assumed. n Irritation of eyes is assumed. n sitization Not known. <u>3-butoxypropan-2-ol</u>
Target organs Toxicological information on in Acute toxicity - or ATE oral (mg/kg Serious eye dar Serious eye damage/irritation Respiratory sem Skin sensitization Skin sensitization Acute toxicity - or Acute toxicity - or Acute toxicity - or	No specific target organs known. ingredients. Isotridecylalcohol, ethoxylated oral g) 500.0 mage/irritation Irritation of eyes is assumed. n Irritation of eyes is assumed. n sitization Not known. <u>3-butoxypropan-2-ol</u>
Target organs Toxicological information on in Acute toxicity - or ATE oral (mg/kg Serious eye dar Serious eye damage/irritation Respiratory sem Skin sensitization Skin sensitization Acute toxicity - or Acute toxicity - or Acute toxicity or mg/kg)	No specific target organs known. ingredients. Isotridecylalcohol, ethoxylated oral g) 500.0 mage/irritation mage/irritation of eyes is assumed. n Irritation of eyes is assumed. n sitization sitization Not known. oral oral ral (LD ₂₀ 2,100.0 Rat

Oleoyl Sarcosinic Acid

Acute toxicity - oral	
Acute toxicity oral (LD₅₀ mg/kg)	9,200.0
Species	Rat
ATE oral (mg/kg)	9,200.0
Acute toxicity - inhalation	
Acute toxicity inhalation (LC₅₀ dust/mist mg/l)	1.37
Species	Rat
ATE inhalation (dusts/mists mg/l)	1.37

12. Ecological information

Ecotoxicity	Not regarded as dangerous for the environment.
Acute aquatic toxicity Acute toxicity - fish	LC₅₀, 96 hours: 33 mg/l, Marinewater fish EC₅₀, 96 hours: >0.02 %, Pimephales promelas (Fat-head Minnow)
Acute toxicity - aquatic invertebrates	EC₅₀, 48 hours: >0.01 %, Daphnia magna
Acute toxicity - aquatic plants	EC₅₀, 72 hours: 8.1 mg/l, Marinewater algae
Acute toxicity - microorganisms	LC₅₀, 10 days: 1267 mg/kg, Activated sludge
Persistence and degradability	
Persistence and degradability	The product is biodegradable but it must not be discharged into drains without permission from the authorities.
Biodegradation	The substance is readily biodegradable.
Biological oxygen demand	< 0.1 g O₂/g substance
Chemical oxygen demand	< 8.5 g O₂/g substance
Bioaccumulative potential	
Bio-Accumulative Potential	The product does not contain any substances expected to be bioaccumulating.
Partition coefficient	log Pow: < 3
Mobility in soil	
Mobility	The product is miscible with water and may spread in water systems.
Other adverse effects	
Other adverse effects	None known.
13. Disposal considerations	

Waste treatment methods

General information	Waste should be treated as controlled waste. Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.
Disposal methods	Collect and place in suitable waste disposal containers and seal securely. Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.
14. Transport information	
General	The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, DOT).
UN Number	
UN No. (International)	Not applicable.
UN proper shipping name	
Proper shipping name (International)	Not applicable.
Transport hazard class(es)	
Transport Labels (International)	No transport warning sign required.
Packing group	
Packing group (International)	Not applicable.
Environmental hazards	
Environmentally Hazardous Su No.	Ibstance
Special precautions for user	
Not applicable.	
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable.
15. Regulatory information	
National regulations	
	The Chemicals (Hazard Information and Packaging for Supply) Regulations 2009 (SI 2009 No. 716).
Guidance	Workplace Exposure Limits EH40.
US Federal Regulations	
SARA Section 302 Extremely Not listed.	Hazardous Substances Tier II Threshold Planning Quantities
SARA 313 Emission Reporting Not listed.	3
CAA Accidental Release Prev Not listed.	ention
US State Regulations	

California Proposition 65 Carcinogens and Reproductive Toxins

This product does not contain any substances known to the State of California to cause cancer, birth defects or other reproductive harm.

California Air Toxics "Hot Spots" (A-I) Not listed.

California Air Toxics "Hot Spots" (A-II) Not listed.

Rhode Island "Right To Know" List Not listed.

New Jersey "Right To Know" List Not listed.

Inventories

EU - EINECS/ELINCS All the ingredients are listed or exempt.

Canada - DSL/NDSL All the ingredients are listed or exempt.

US - TSCA All the ingredients are listed or exempt.

Australia - AICS All the ingredients are listed or exempt.

Japan - ENCS All the ingredients are listed or exempt.

Korea - KECI All the ingredients are listed or exempt.

China - IECSC All the ingredients are listed or exempt.

Philippines - PICCS All the ingredients are listed or exempt.

New Zealand - NZIOC All the ingredients are listed or exempt.

SDS status

16. Other informationGeneral informationOnly trained personnel should use this material.Issued byCraig Appleby - ChemistRevision date6/8/2020Revision1024Supersedes date2/1/2019SDS No.4524

Approved.

Hazard statements in full	 H302 Harmful if swallowed. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H319 Causes serious eye irritation. H332 Harmful if inhaled.
Signature	Craig Appleby
NFPA - health hazard	Irritation, minor residual injury. (1)
NFPA - flammability hazard	Will not burn. (0)
NFPA - instability hazard	Normally stable. (0)
ACA HMIS Health rating.	Slight hazard. (1)
ACA HMIS Flammability rating.	Will not burn. (0)
ACA HMIS Physical hazard rating.	Normally stable. (0)
ACA HMIS Personal protection rating.	A

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.